



Product Identification...

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5L40E Valve Body

The 5L40E valve body is used in BMW and Cadillac.

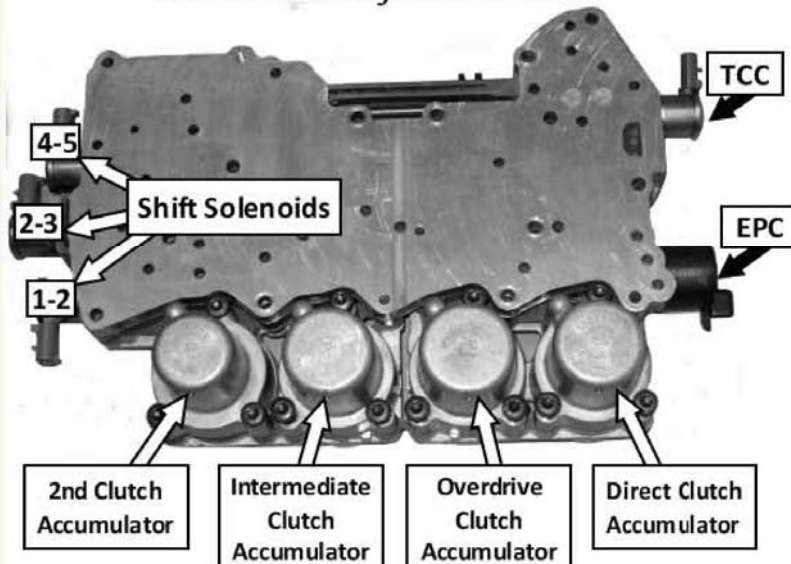
What do we do to our 5L40E Valve Bodies?

- Flat sand the valve body components to eliminate cross leaks.
- Ream the TCC valve bore & install a new Sonnax sleeve, valve & spring.
- Ream the Actuator Feed Limit valve bore & install a new Sonnax sleeve, valve & spring.
- Install new EPC & TCC solenoids.
- Flush & test the shift solenoids.
- Test the completed valve body on a valve body testing machine.

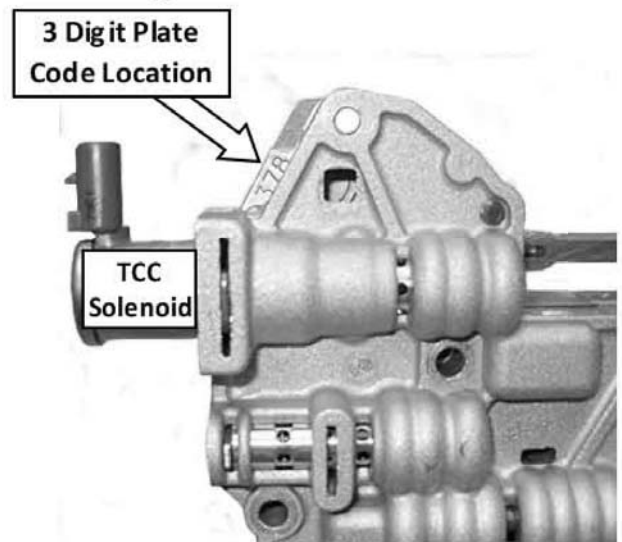
What to ask to process an order?

- What is the 3-digit plate code stamped into the separator plate?
- What is the year of the vehicle?

Solenoid Identification Photo



3-Digit Plate Code Location Photo



Part Number Reference Chart

VBX #	Type	Year
BMW009	5L40E	1999-2001
GM070	5L40E	2002 & Up
GM072	5L50E	2004 & Up